



Development of Inferential Sensors for Real-time Quality Control of Water-level Data for the EDEN Network

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Presentation Outline

- What is a “Inferential Sensor”?
- Background
 - Industrial application
- Development issues
- Inferential Sensor (IS) development for the EDEN Network
- EDENIS Prototype

Tough Environment to Monitor

- Emissions regulations require measurements of effluent gases
- Smoke stack burns up probes
- Need alternative to “hard” sensors



Hard Sensor vs. Inferential Sensor

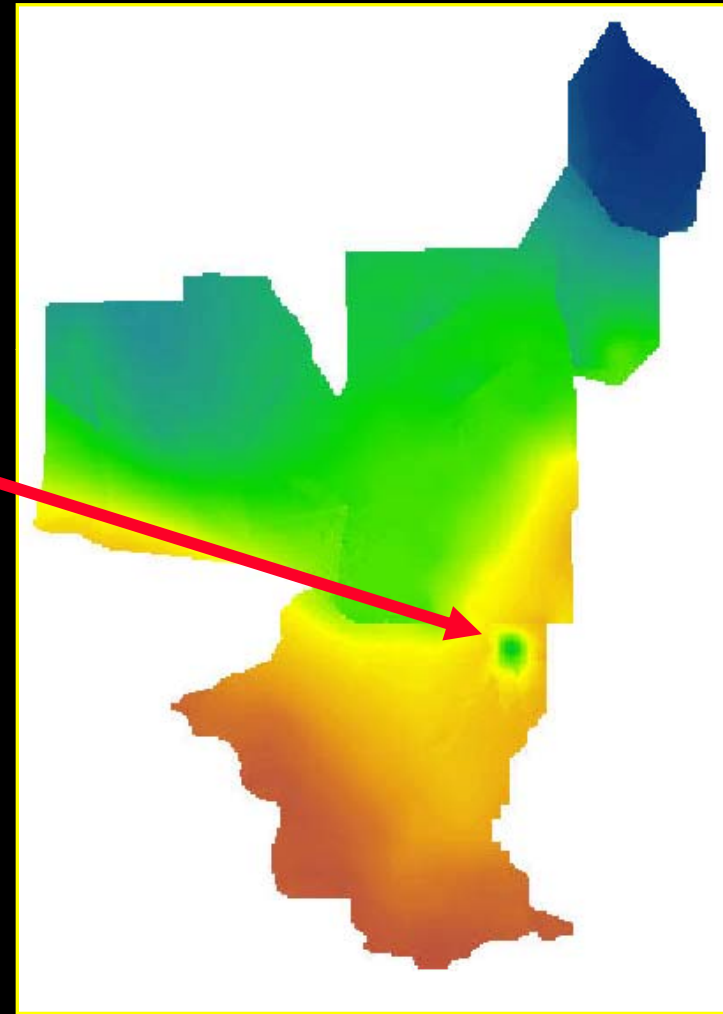
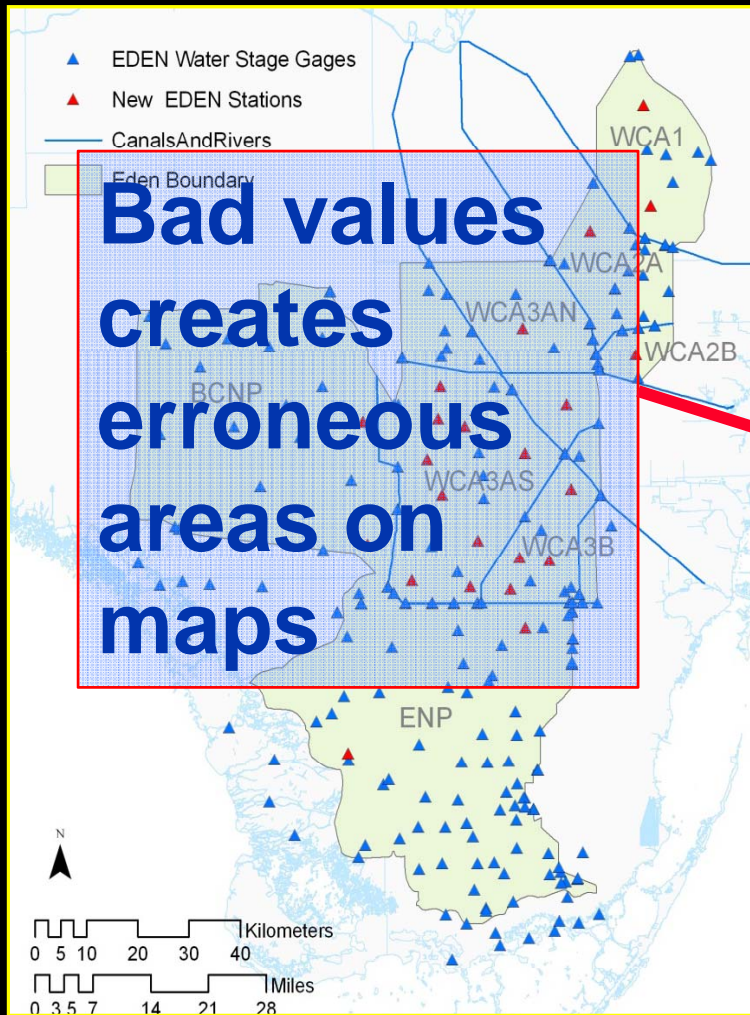


- **Virtual sensor replaces actual sensor**
 - **Temporary gage smoke stack**
 - **Operate plant to cover range of emissions**
 - **Develop model of emissions based on operations**
 - **Model becomes the “Inferential Sensor”**

If it is good enough for Industry...

- **Use similar approach for real-time data**
- **Develop models to predict real-time data**
- **Use predictions as “inferential-sensor” to:**
 - **QA/QC hard sensor**
 - **Provide accurate estimates for hard sensor**
 - **Provide redundant signal**

EDEN Water-Surface Map

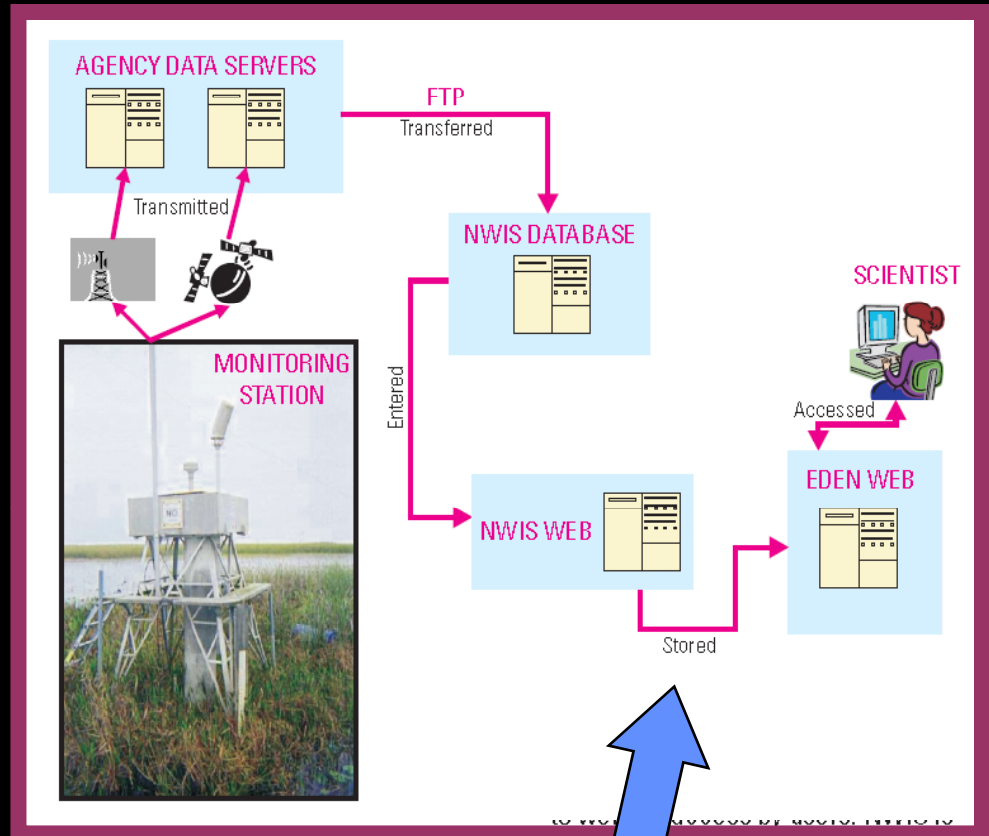


Problem

Need to minimize missing and erroneous data

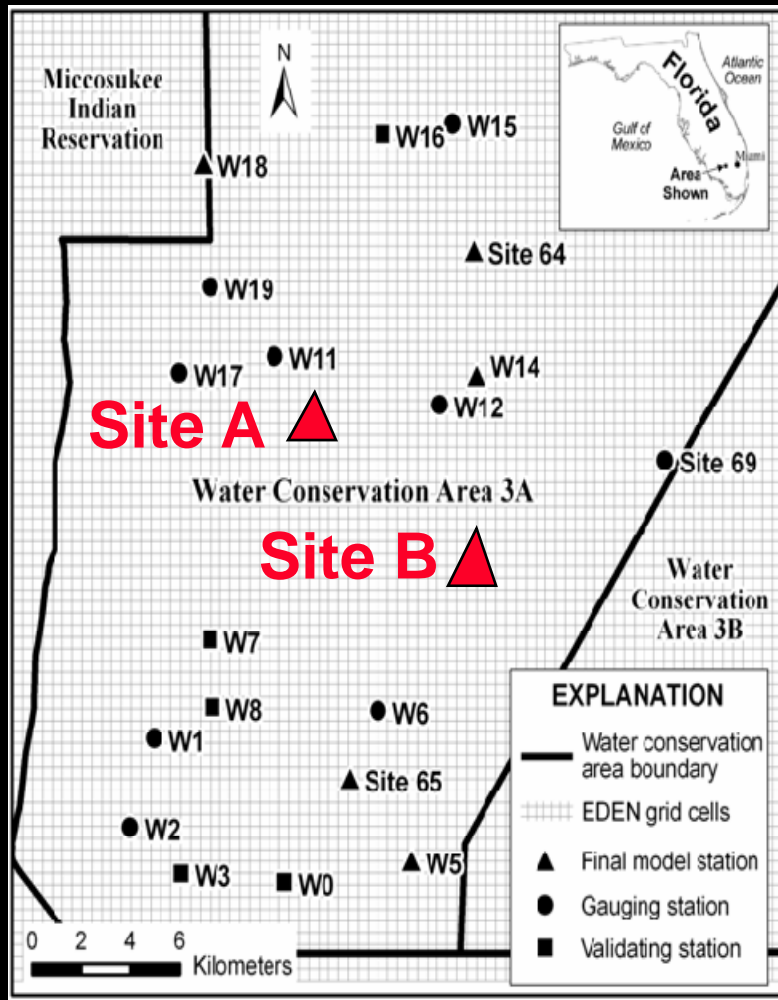
Approach

Develop “inferential” sensors for redundant signal



*Inferential
Sensor
application*

Challenges: Hypothetical Case

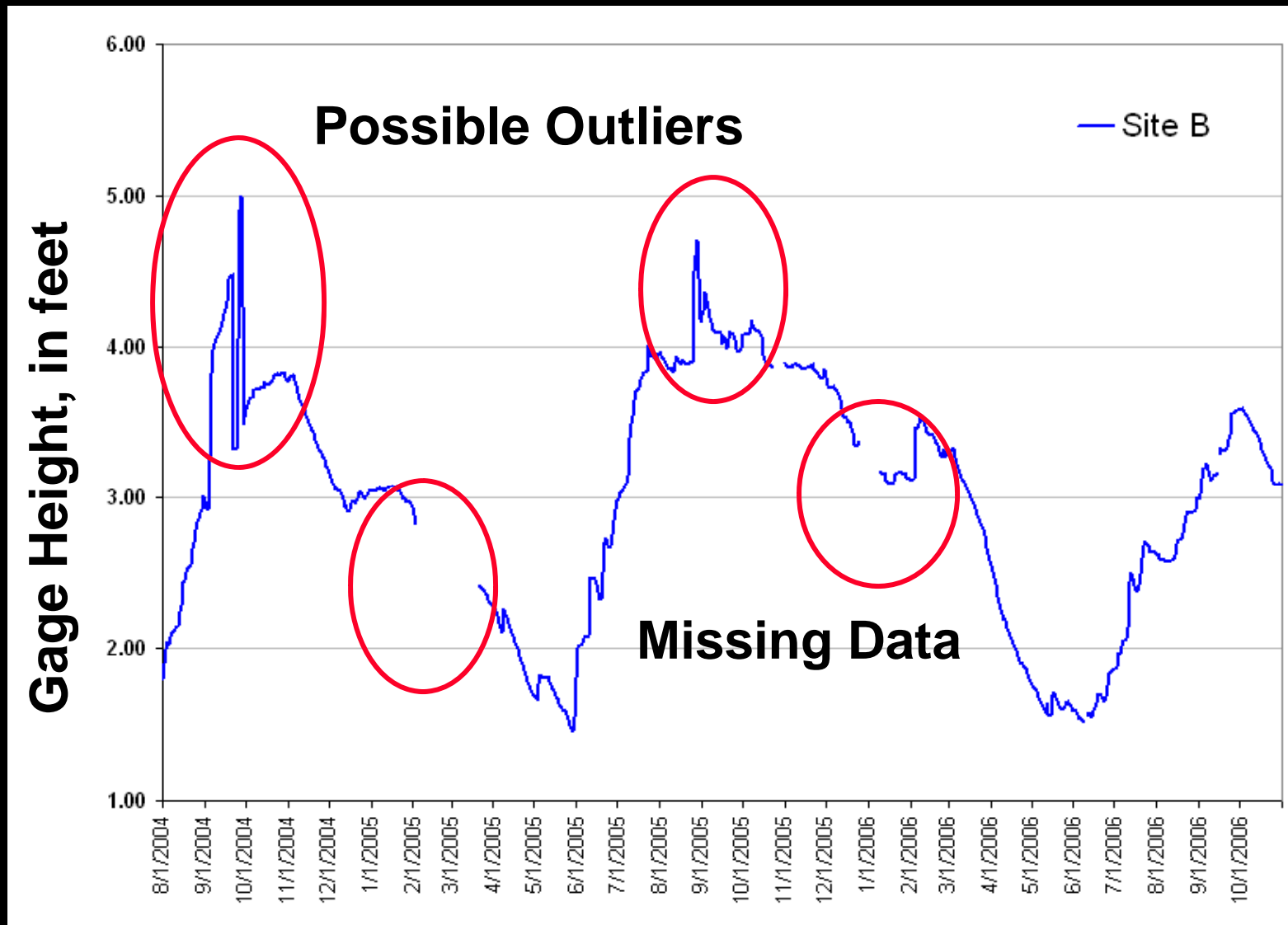


Create model
(Inferential Sensor)
for Site B using Site
A as an input

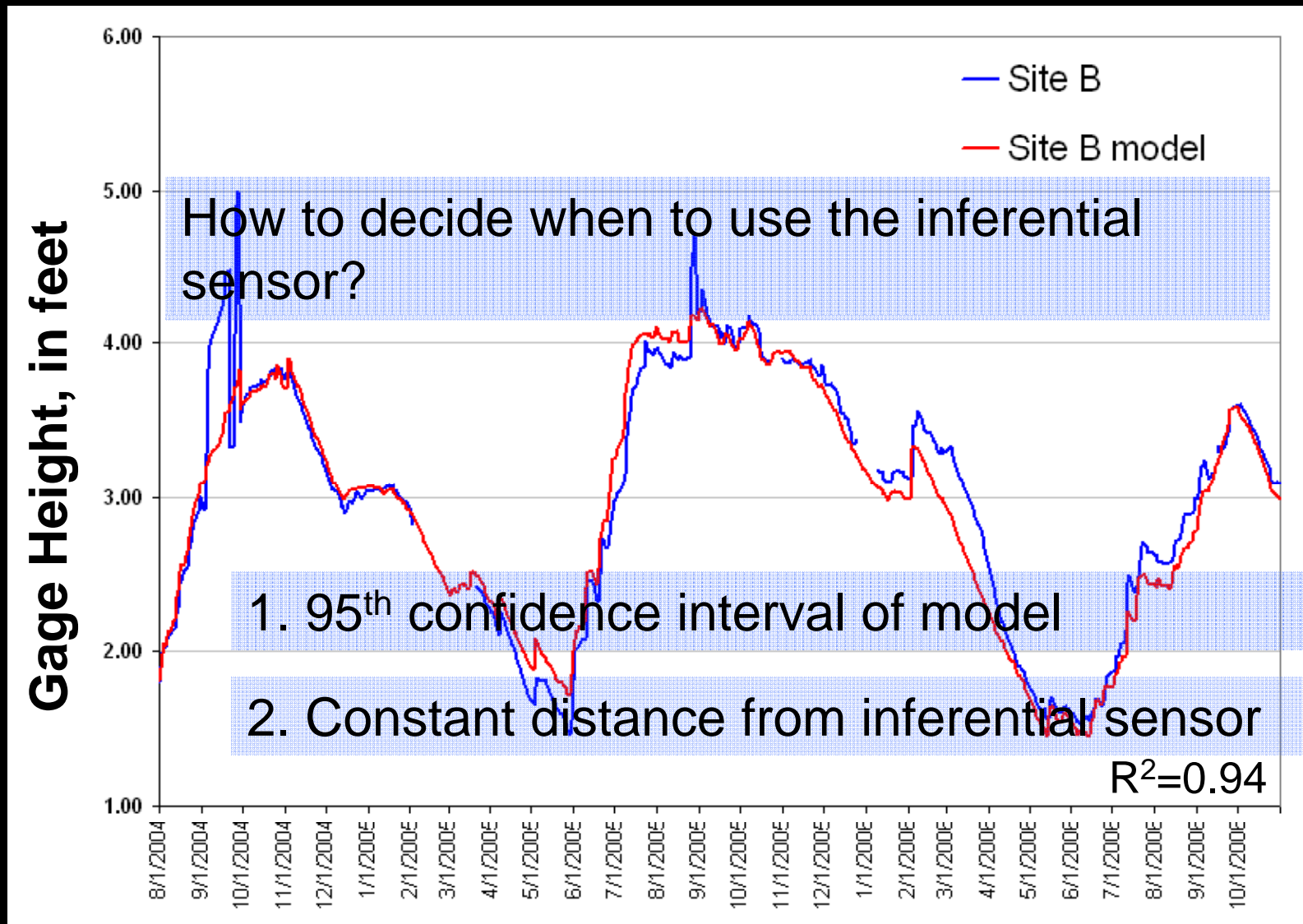
Decide when to use
Inferential Sensor
instead of gage data

*Actual application
would be for 253
stations*

Hypothetical Case: Gage Data



Hypothetical Case: Inferential Sensor



Hypothetical Case: When to use Inferential Sensor?



Hypothetical Case: When to use Inferential Sensor?



Hypothetical Case - comments

- Issue of model accuracy
- Immediate benefit for missing data
- Made the assumption that Site A was correct
- What if data for Site A is missing?
- *Issues are magnified when dealing with a network of 253 gages*

EDEN Inferential Sensor Development:

3 Phase Project

- **Phase 1**
 - **Develop application to determine good data**
- **Phase 2**
 - **Develop inferential sensor models**
- **Phase 3**
 - **Integrate inferential sensors into daily real-time EDEN data stream**

Phase 1: Subset of Good Data

- Create a series of filters to test data
 - High & low thresholds
 - High & low rate-of-change thresholds

UNIVARIATE FILTER	CHECK DESCRIPTION	PRECEDENCE	WATER LEVEL LIMIT (ft.)
LOST_SIGNAL	no signal	1	NA
GT_RNG_UL	$x(t) > \text{signal range Upper Range Limit}$	2	15.19
LT_RNG_LL	$x(t) < \text{signal range Upper Range Limit}$	3	6.99
GT_UCL	$x(t) > \text{signal Upper Control Limit}$	4	14.73
LT_LCL	$x(t) < \text{signal Upper Control Limit}$	5	8.56
Sn_LT_L	flatlined: $x'(t) = x(t)=x(t-1)$; $\text{SUM}[(x'(t) , \dots, x'(t-n+1))] < \text{Limit}$	6	0.00
D1_GT_L_1	vfast vlarge increase: $x(t)-x(t-1) > \text{Limit}$	7	1.92
D1_LT_L_1	vfast vlarge decrease: $x(t)-x(t-1) < \text{Limit}$	8	-2.34
D1Sn_GT_L_1	fast vlarge increase: $x'(t)=x(t)-x(t-1)$; $\text{Sum}[x'(t), \dots, x'(t-n+1)] > \text{Limit}$	9	1.98
D1Sn_LT_L_1	fast vlarge decrease: $x'(t)=x(t)-x(t-1)$; $\text{Sum}[x'(t), \dots, x'(t-n+1)] < \text{Limit}$	10	-2.52
D1_GT_L_2	vfast large increase: $x(t) - x(t-1) > \text{Limit}$	11	1.69
D1_LT_L_2	vfast large decrease: $x(t) - x(t-1) < \text{Limit}$	12	-0.25
D1Sn_GT_L_2	fast large increase: $x'(t)=x(t)-x(t-1)$; $\text{Sum}[x'(t), \dots, x'(t-n+1)] > \text{Limit}$	13	1.98
D1Sn_LT_L_2	fast large decrease: $x'(t)=x(t)-x(t-1)$; $\text{Sum}[x'(t), \dots, x'(t-n+1)] < \text{Limit}$	14	-0.27

Phase 2: Inferential Sensor Development

Model Development

- **One Approach – Canned Models**
 - **Create multiple models for a gage**
 - **Set priority for model to use depending on available data**
 - **Large number of models**
 - **Not all combinations of gages would be addressed**

Phase 2: Inferential Sensor Development

Model Development

- **Second Approach – Model on the Fly**
 - **Develop models based on available data**
 - **Address all combinations of gages**
 - **Issue of correlation of multiple inputs**
 - **More complex programming than canned equations**

Modeling on the Fly

- 12 Sites selected for algorithm development
- Correlations computed for previous 90 days
- Top five correlated stations determined for each site
- Multi-variate regression equations (1-5 stations) computed on the fly

Still problem of correlated inputs

	Rank (Out of 260)	Largest R (Pearson)	10th Largest R
G211T_ENP_CSTR	260	0.3035	0.232
S140H_WCA3_CSTR	257	0.7504	0.6807
S190H_BCNP_CSTR	247	0.8754	0.0081
W15_WCA3_MSH	173	0.9676	0.9204
CR2_ENP_MSH	135	0.9803	0.937469395
E146_ENP_MSH	120	0.9835	0.936
MUD_FBAY_RVR	115	0.9843	0.8423
R3110_ENP_MSH	58	0.9946	0.9125
G119T_PENN_CSTR	35	0.998	0.749
L31N1_ENP_CNL	25	0.9987	0.8001
S10DT_WCA2_MSTR	19	0.9987	0.9551
S343AH_WCA3_MSTR	11	0.999	0.95

Principal Component Analysis

- **Definition: “A mathematical procedure that transforms a set of correlated variables into a smaller number of uncorrelated variables Generate an array of input data”**
 - **Use the Jacobi eigenvalue algorithm to calculate the eigenvalues and eigenvectors of the covariance matrix.**
 - **Calculate the Principal Components (PC)**
 - **PCs are decorrelated from each other**
 - **Compute multivariate linear regression to predict gage measurement**

Example: CR2_ENP_MSH

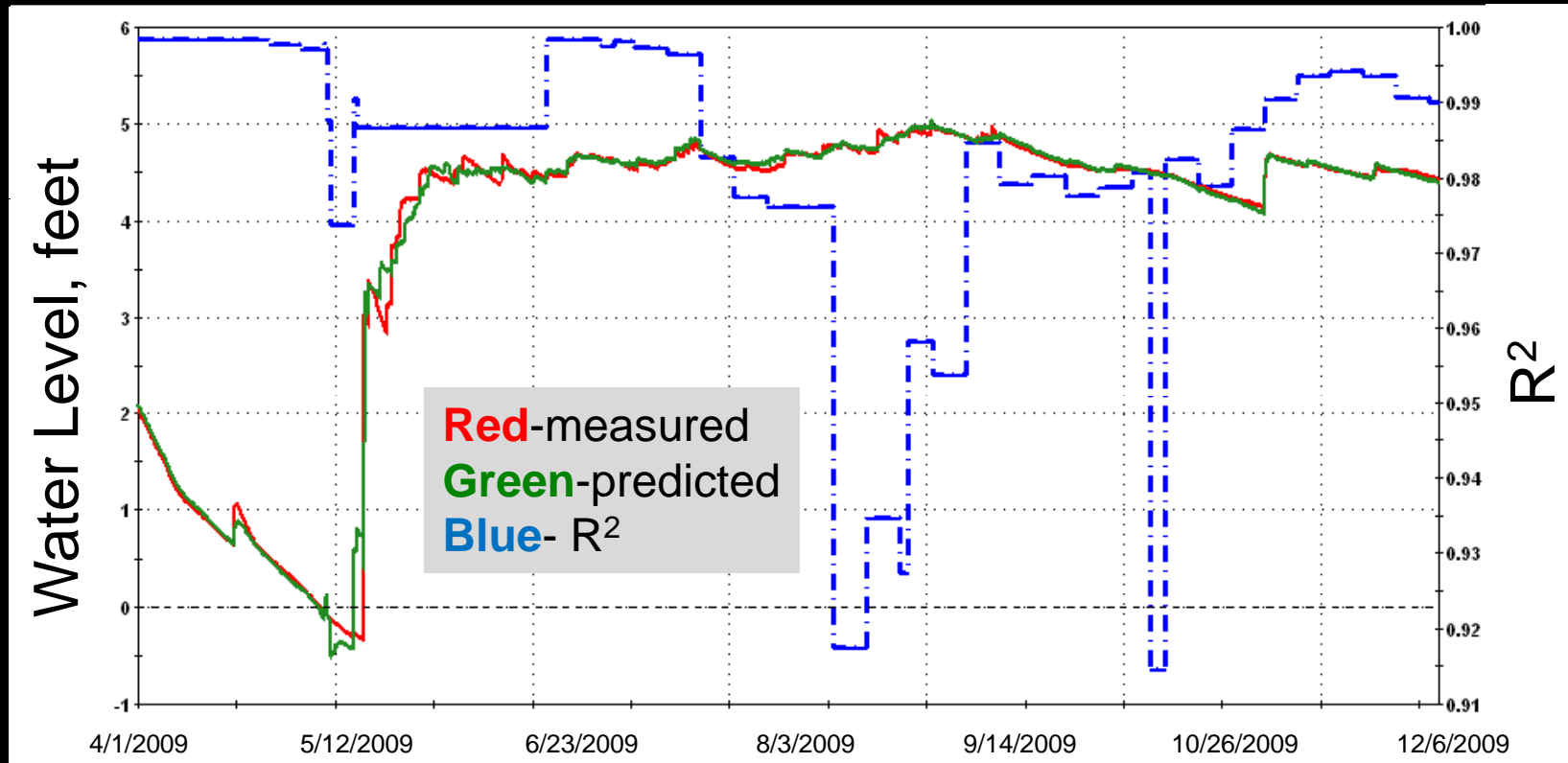
PCA5 3PC

Overall R²: 0.9953

Max 90 Day R²: 0.9985

Min 90 Day R²: 0.9146

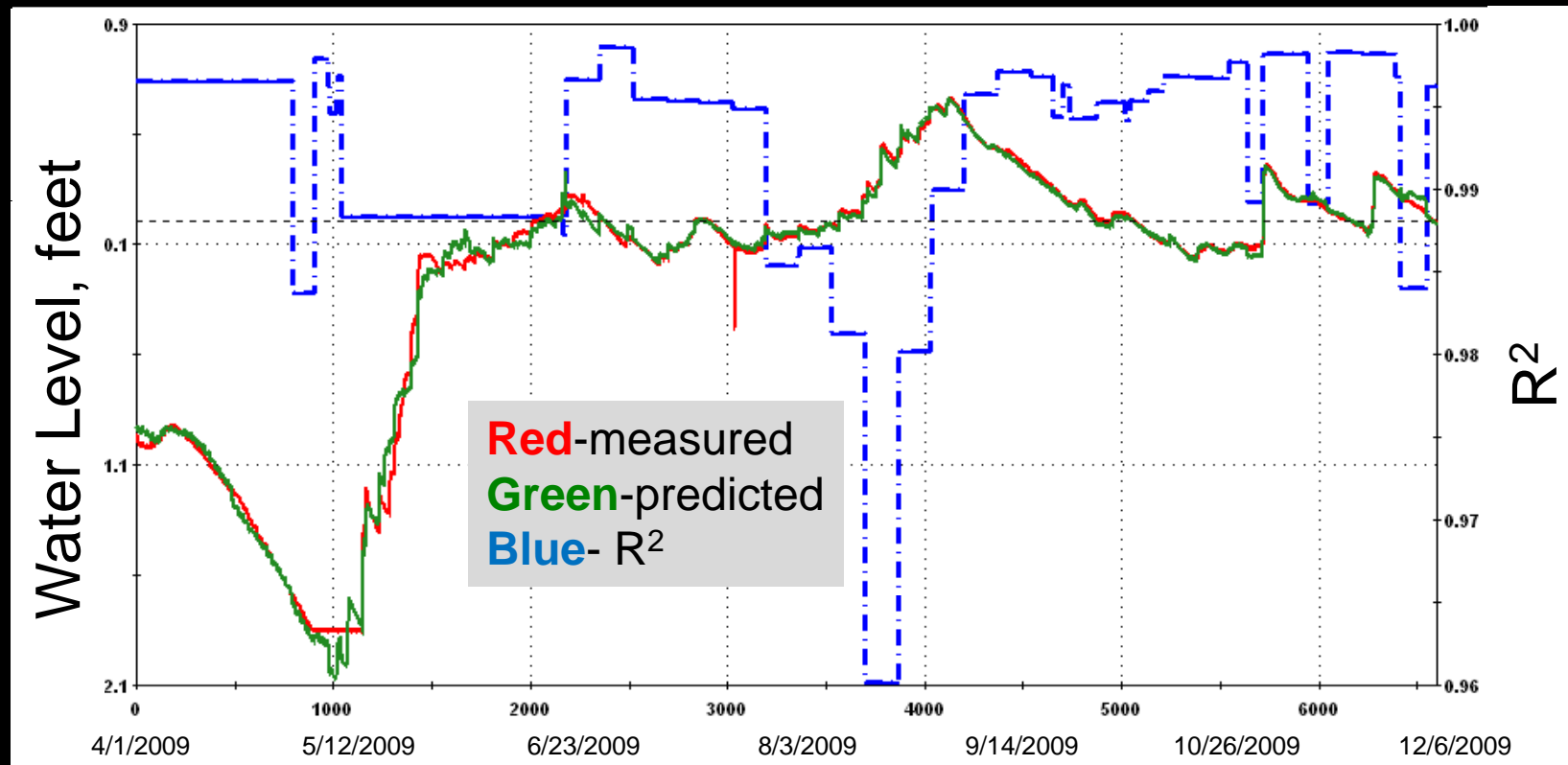
RMSE: 0.0762



Example: E146_ENP_MSH

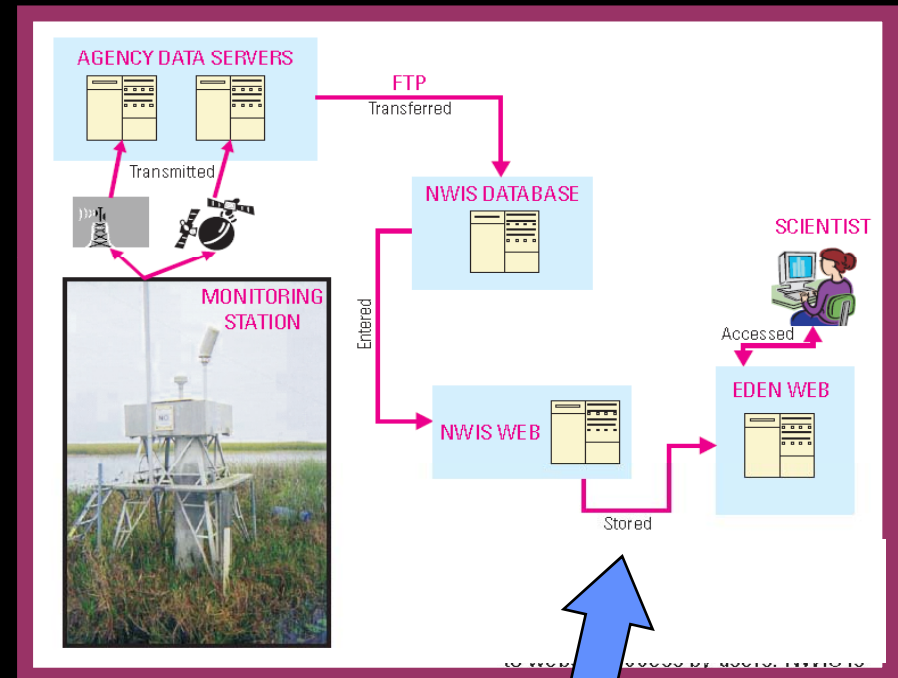
PCA5 5PC

Overall R²: 0.9976
Max 90 Day R²: 0.9986
Min 90 Day R²: 0.9602
RMSE: 0.0461



Phase 3: Operational Application

- Insert inferential sensors in EDEN data stream
- Develop application for daily EDEN operations
- Provide digital record of daily QA/QC process



*Inferential
Sensor
application*

EDENIS – EDEN Inferential Sensor Prototype - Control Worksheet

Run Setup and Execution

1: First Select

Daily EDEN Validation Clear Run Options

Quarterly EDEN Validation Qtr 1 Qtr 2 Qtr 3 Qtr 4

Annual EDEN Validation 2009 Year

Data File:

2 - Next Select:

Option 1 - Continue from last DateTime Analyzed

Option 2 - Run All DateTimes in File
Any DateTimes previously analyzed will be made VOID

Option 3 - Resume Interrupted Analysis

3 - Enter Initials: Run IS

Fill Setup

Maximum number of gages to include: Gages [Left] [Right]

PCA Analysis Period of At Least : Days and Up To Days [Left] [Right]

With at least % of data available [Left] [Right]

Redo Analysis Every: Days [Left] [Right]

Use GapFill Equations if Data Unavailable for PCA Analysis

Review / Add / Remove Sites

Sites in EDEN StationList AND NOT in EDENIS Database

Sites in EDENIS Database AND NOT in EDEN StationList Check Selected Source

All Sites in EDENIS Database

Set File Paths

EDENIS DB Path: Set DB

EDENIS DB Name: Set Data Path

EDENIS Data Path:

EDEN Master SiteFile: Set SiteFile

Select Daily, Quarterly or Annual Run Analysis

Choose to date to begin analysis

Fill Setup including

Remove , add, or edit sites included in EDENIS

Set Pathnames for files used by EDENIS

EDENIS

Control Worksheet

Status of Current Run					Run Duration				
Current DateTime:	5/27/2009 0:00	Run Complete			Run Start:	15:45:44	hh:mm:ss		
Run Start DateTime:	5/20/2009 0:15				Run Stop:	16:30:51	hh:mm:ss		
Run Stop DateTime:	5/27/2009 0:00				Run Dur:	00:45:07	hh:mm:ss		

Review Selected Run Select table row from run list and before selecting "Review Selected Run"

RunID	RunStartDatetime	FileEndDateTime	LastAnalyzed	AnalysisComplete	Type	Initials	DataQtr	DataYear	RunDate
9	5/20/2009 0:15	5/27/2009 0:00	5/27/2009 0:00	TRUE	daily	RCD			7/14/2010
7	5/13/2009 0:15	5/20/2009 0:00	5/20/2009 0:00	TRUE	daily	RCD			7/14/2010
6	5/6/2009 0:15	5/13/2009 0:00	5/13/2009 0:00	TRUE	daily	RCD			7/14/2010
5	4/29/2009 0:15	5/6/2009 0:00	5/6/2009 0:00	TRUE	daily	RCD			7/14/2010
4	4/22/2009 0:15	4/29/2009 0:00	4/29/2009 0:00	TRUE	daily	RCD			7/14/2010
3	4/15/2009 0:15	4/22/2009 0:00	4/22/2009 0:00	TRUE	daily	RCD			7/14/2010
2	4/8/2009 0:15	4/15/2009 0:00	4/15/2009 0:00	TRUE	daily	RCD			7/14/2010
1	4/1/2009 0:00	4/8/2009 0:00	4/8/2009 0:00	TRUE	daily	RCD			7/14/2010

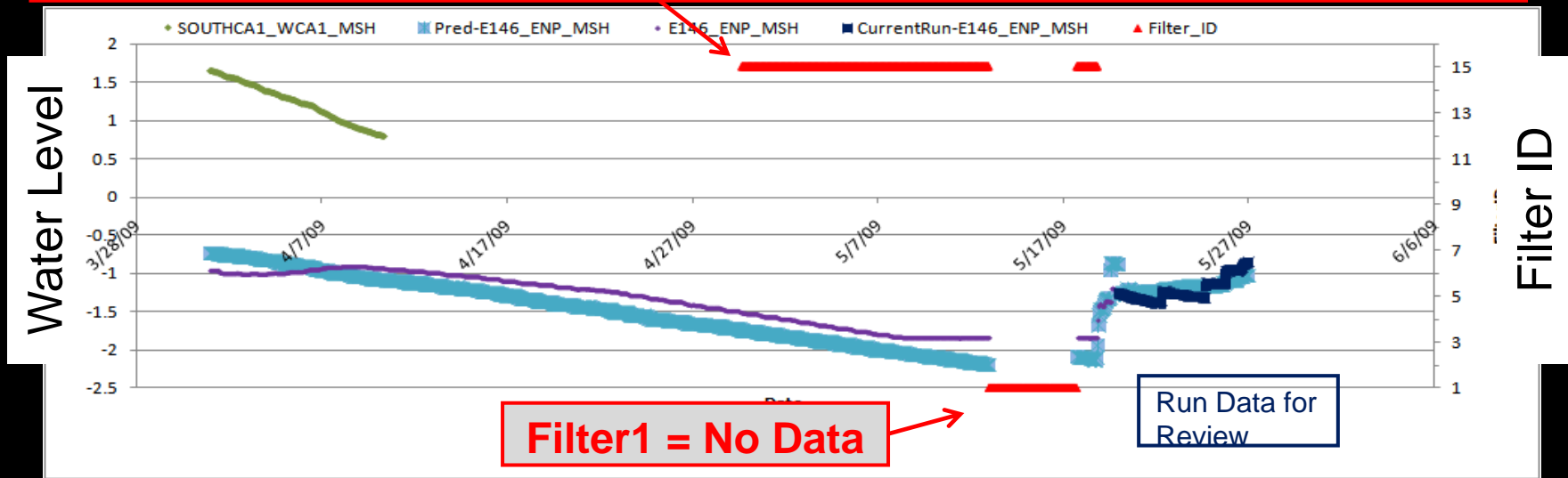
EDENIS

Site_Review Graphics

Sites With Filter Trips This Run			
Concatenated Name	Site_no	DD_nu	Step through Sites
E146_ENP_MSH	251512080400000	1	◀ ▶
S340T_WCA3_CSTR	260707080364400	2	◀ ▶
All Sites			
	261008080403300	1	◀ ▶
	252736080361900	1	◀ ▶
Graph XRANGE Selection			
Min StartDate	Selected StartDate	EndDate	Selected EndDate
4/1/2009 0:00	4/1/09	5/27/09	5/27/09

Select Review Site

Filter15 = Dry Protocol Filter
Measured value is at or below the user set Dry Protocol



EDENIS

Tabular data for review

Concatenated Name	Currently Reviewing	Out of Total Of	Save Reviewed Data				For All Values Use			
E146_ENP_MSH	1 - 24	168	date_tm	ActualValue	FilteredValue	PredValue	RevValue	Suggested Value	Manual Entry	Use Predicted Value
			5/20/2009 1:00	-1.26	-1.26	-1.28		-1.26		Actual Value
			5/20/2009 2:00	-1.27	-1.27	-1.28		-1.27		Actual Value
			5/20/2009 3:00	-1.27	-1.27	-1.27		-1.27		Actual Value
			5/20/2009 4:00	-1.28	-1.28	-1.27		-1.28		Actual Value
			5/20/2009 5:00	-1.28	-1.28	-1.27		-1.28		Actual Value
			5/20/2009 6:00	-1.28	-1.28	-1.26		-1.28		Actual Value
			5/20/2009 7:00	-1.29	-1.29	-1.26		-1.29		Actual Value
			5/20/2009 8:00	-1.29	-1.29	-1.26		-1.29		Actual Value
			5/20/2009 9:00	-1.30	-1.30	-1.26		-1.3		Actual Value
			5/20/2009 10:00	-1.30	-1.30	-1.26		-1.3		Actual Value
			5/20/2009 11:00	-1.30	-1.30	-1.23		-1.3		Actual Value
			5/20/2009 12:00	-1.30	-1.30	-1.21		-1.3		Actual Value
			5/20/2009 13:00	-1.31	-1.31	-1.21		-1.31		Actual Value
			5/20/2009 14:00	-1.31	-1.31	-1.23		-1.31		Actual Value
			5/20/2009 15:00	-1.31	-1.31	-1.22		-1.31		Actual Value
			5/20/2009 16:00	-1.32	-1.32	-1.23		-1.32		Actual Value
			5/20/2009 17:00	-1.32	-1.32	-1.24		-1.32		Actual Value
			5/20/2009 18:00	-1.32	-1.32	-1.24		-1.32		Actual Value
			5/20/2009 19:00	-1.33	-1.33	-1.24		-1.33		Actual Value
			5/20/2009 20:00	-1.33	-1.33	-1.25		-1.33		Actual Value
			5/20/2009 21:00	-1.33	-1.33	-1.25		-1.33		Actual Value
			5/20/2009 22:00	-1.34	-1.34	-1.26		-1.34		Actual Value
			5/20/2009 23:00	-1.34	-1.34	-1.26		-1.34		Actual Value
			5/20/2009 0:00	-1.34	-1.34	-1.26		-1.34		Actual Value

Prediction Details ✖

Site:

Prediction Source:

R2:

Pearson:

SimSite1:

SimSite2:

SimSite3:

SimSite4:

SimSite5:

Conclusions

- **Inferential Sensor provide:**
 - Real-time QA/QC
 - Redundant signal
 - Models developed on the fly
- **Project scheduled for completion in September**

