Economic Adulteration of Citrus Juice

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Economically Motivated Adulteration: Intentional food fraud for a financial advantage

Most common adulteration practices in citrus juices:

- Addition of sugars
- Addition of pulp wash
- Undeclared dilution with water or inferior fruit juices

How much adulteration is detected by the USDA?



Diversity in adulteration techniques, environment, storage conditions, genetics, or HLB status all play a role in making the detection of adulteration a difficult task

Sophisticated adulteration techniques require sophisticated testing

Numerous methods have been developed to detect adulteration

Not a single test. Rather, multiple tests to have a complete picture



- ♦ National Science Laboratory (NSL) Gastonia, NC
- Director: Kerry Smith, PhD
- Branch Chief: Roger Simonds
- Chemistry Section Supervisor: Demeseh Cobb
- ♦ 30 Staff at two facilities

Juice Adulteration Analysis provided by the NSL

- **♦**Brix
- ♦ Titratable Acidity
- ♦Formol
- ♦ Potassium

- Pulp Wash (Abs Ratio)
- ♦ Isotope Ratio Analysis
- ♦ Naringin (HPLC)

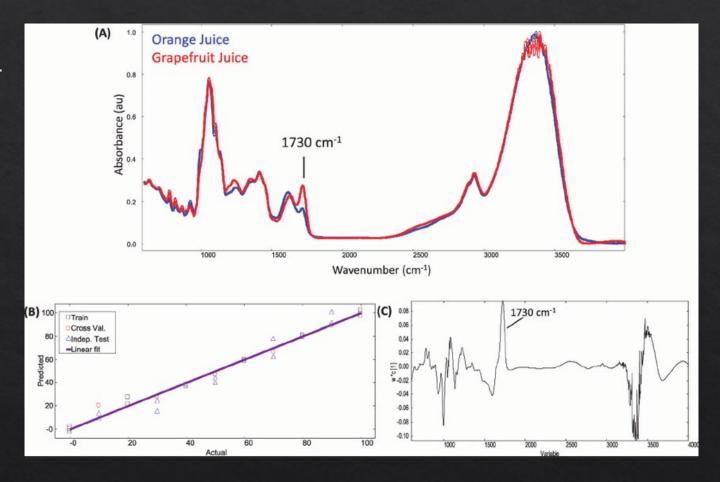
BRIX

- Determines the approximate sugar content in a juice sample
- ♦ 1 degree Brix (°Bx) = 1g of sucrose / 100g of solution
- Must meet specification



Pulp Wash

- ♦ Juice Extracted by using water in a secondary step
- Determined by UV-Vis



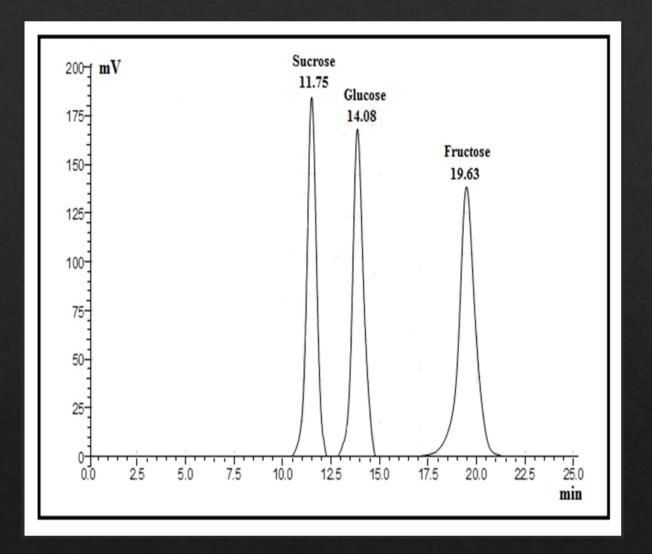


Titratable Acidity and Formol

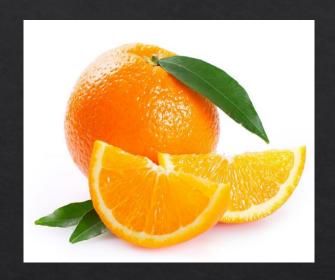
- Organic acid and amino acid determination by titration
- ♦ Excellent indicators of the authenticity of fruit juice because there naturally occurring amounts are quantifiable

Sugar Content by Liquid Chromatography

- Sugars are separated chromatographically
- ♦ Individual sugar values and their ratios and must meet standard
- Oligosaccharides and Polysaccharides indicative of syrup must not be present in pure citrus juice



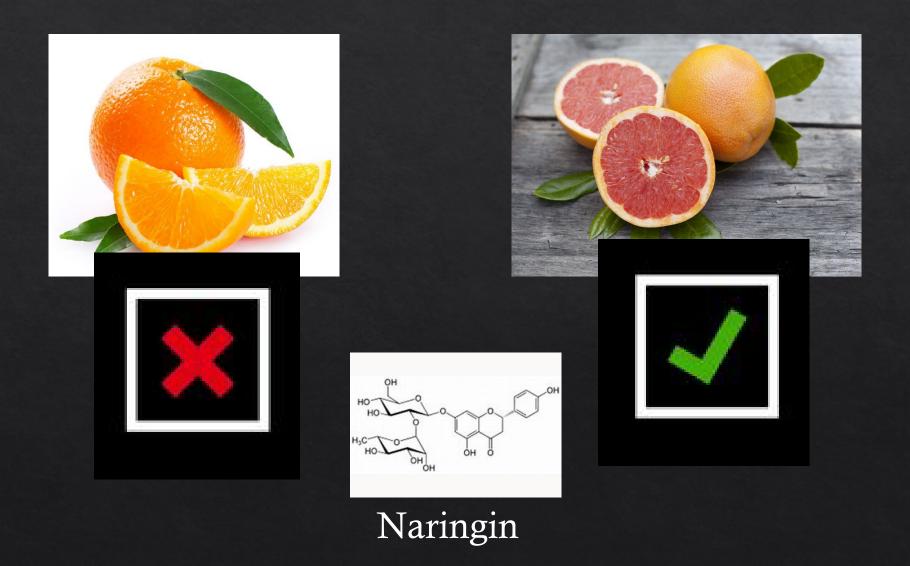
Liquid chromatography of Naringin





Naringin

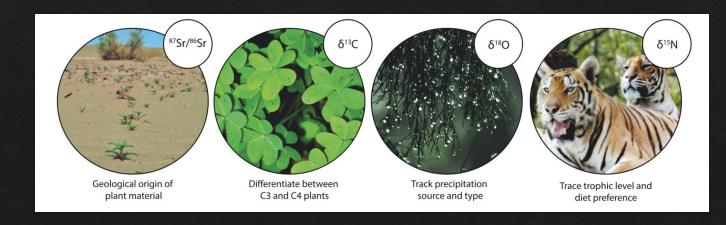
Liquid chromatography of Naringin



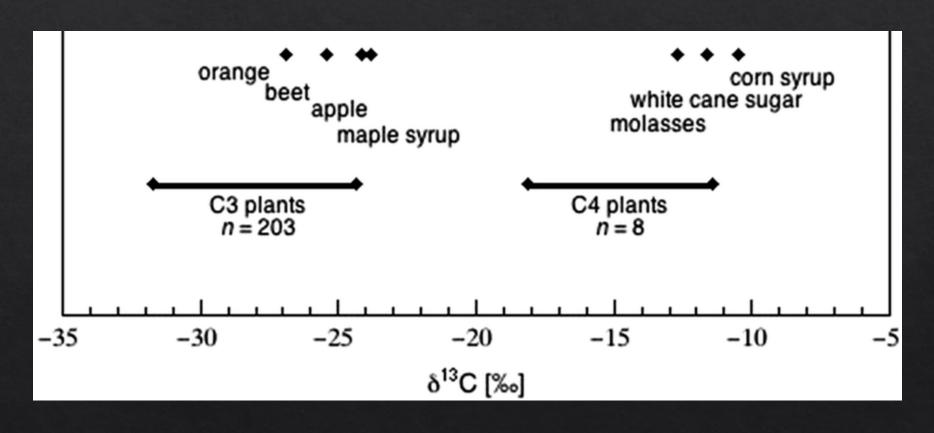
$$\boldsymbol{\delta}^{13}\mathbf{C}_{Sample} = \left\{ \frac{\left(\frac{13}{12}\mathbf{C}\right)_{Sample}}{\left(\frac{13}{12}\mathbf{C}\right)_{Reference}} - 1 \right\} *1000$$

- ♦ Nature's fingerprint
- ♦ Identifies addition of sugars from C4 plants
- ♦ Identifies addition of ground water

Isotope Ratio Analysis



Stable carbon isotope ratio analysis (SCIRA)



The future of adulteration testing for orange juice

♦ LC-IRMS

- Analysis of isotope ratios of sugars or organic acids as they are separated with liquid chromatography
- ♦ Very successful with applying this technique to detect adulteration in honey
- Current methods are targeted, but what about untargeted methods?
- Whole-picture metabolomics fingerprint testing

We already have these instruments in our lab!



Questions?



USDA Agricultural Marketing Service U.S. DEPARTMENT OF AGRICULTURE

